## SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference N	Io. 160201	12	
Туре	F14 super deep	Nominal designation of rim	18×12J
Offset (mm)	50.5	P.C.D. (mm)	130
Number of bolt holes	5	Structure	1-PC
Material	A356-T6	Manufacturing method	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	345/35R18
Impact test	315/35R18

PCD § 14.75\*29.7

## MAX LOADING:1520LBS

- 2. Testing conditions and results
- (1) Rotary bending fatigue test

Date of test, (Month 04 (Day) 09 (Year) 2014

Testing equipment approval number A-238

Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
during test (kgf.m)		wheel	section	(
331	100,000 circles	None	OK	Qualified/Disqualified
				$\smile$

Used in calculation of bending moment [kN]{kgf} r 689.47 (m) d0.0505(m) W0.3556 (kgs)

Calculated bending moment value M [kNm] {kgfm} r<u>330.31 (m)</u> d (m)

(2) Radial	load endurance test	
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Date of test, (Month) 04 (Day) 10 (Year) 2014

Testing equipment approval number <u>B-224</u>					
Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm <sup>2</sup> }	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
460	1552	500,000circles	None	OK (	Qualified Disqualified

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q 689.47 {kgf} W 1551.31 (kgs)

(3) Impact test 13°

Date of test, (Month) 04 (Day) 08 (Year) 2014

Testing equipment approval number <u>C-297</u>							
Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm <sup>2</sup> }							$\frown$
200	319	594	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation Qualified Disqualified

## Model#8B42V

Corporate name: Forgestar

Contact: Wong

