SFI TEST REPORT FOR LIGHT ALLOY WHEEL

| Reference No. 16020111 | | | | | |
|------------------------|-----------|--------------------|----------------|--|--|
| Туре | F14 super | Nominal | 18×11J | | |
| | deep | designation of rim | 16×11 J | | |
| Offset | 37.75 | P.C.D. (mm) | 130 | | |
| (mm) | 51.15 | | 130 | | |
| Number of | 5 | Structure | 1-PC | | |
| bolt holes | 5 | | 1-FC | | |
| Material | A356-T6 | Manufacturing | FLOW | | |
| | A550-10 | method | FORMING | | |

1. Tire used for test

| Item | Nominal designation of tire |
|----------------------------|-----------------------------|
| Radial load endurance test | 295/45R18 |
| Impact test | 275/40R18 |

PCD § 14.75*29.7

MAX LOADING:1520LBS

2. Testing conditions and results

(1) Rotary bending fatigue test

Model#8B42V

Corporate name: Forgestar

Contact: Wong



Date of test, (Month 04 (Day) 08 (Year) 2014

Testing equipment approval number A-238

| Bending momen | nt | Rotational speed for test | Damage to disk | Loosening of tightening | Evaluation |
|-------------------|-----|---------------------------|----------------|-------------------------|------------------------|
| during test (kgf. | .m) | | wheel | section | |
| 327 | | 100,000 circles | None | OK | Qualified/Disqualified |
| | | | | | \bigcirc |

Used in calculation of bending moment $[kN]{kgf}$ <u>r 689.47 (m)</u> d<u>0.03775(m)</u> W0.3683 (kgs)

Calculated bending moment value M [kNm] {kgfm} r 326.05(m) d (m)

| (2) Radial | load endurance test |
|------------|---------------------|
|------------|---------------------|

Date of test, (Month) 04 (Day) 09 (Year) 2014

| Testing equipment approval number <u>B-224</u> | | | | | | |
|--|--------------------|------------|----------------------|------------------------|--|--|
| Pre-test air pressure Radial load durin | g Rotational speed | Damage to | Loosening of | Evaluation | | |
| $[kpa]{kgf/cm^2}$ test $[kN]{kgf}$ | for test | disk wheel | fixture section etc. | | | |
| 460 1552 | 500,000circles | None | OK (| Qualified Disqualified | | |

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q 689.47 {kgf} W 1551.31 (kgs)

(3) Impact test 13°

Date of test, (Month) 04 (Day) 07 (Year) 2014

| Testing equipment approval number <u>C-297</u> | | | | | | | |
|--|-------------|-----------|-------------|--------------|------------|---------|------------------------|
| Pre-test air | Total width | Weight | Drop height | Impact | Damage to | Air | Evaluation |
| pressure | (mm) | mass (kg) | (mm) | position (°) | disk wheel | leakage | |
| [kpa]{kgf/cm ² } | | | | | | | \frown |
| 200 | 279 | 594 | 230 | 0°/180° | NONE | OK | Qualified/Disqualified |

(4) Overall evaluation Qualified Disqualified