## SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference No.	100903		
Type	F14	Nominal designation of rim	22×10J
Offset (mm)	+70	P.C.D. (mm)	130
Number of bolt holes	5	Structure	1-PC
Material	A356-T6	Manufacturing method	FLOW FORMING

## 1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	315/50R22
Impact test	255/35R22

PCD \$ 15.75\*24.5 HUB:74.1

MAX LOADING:2200LBS

## MODEL#CB42S

Corporate name: Forgestar

Contact: Wong



## 2. Testing conditions and results

(1) Rotary bending fatigue test Date of test, (Month <u>07 (Day) 17 (Year) 2010</u>

Testing equipment approval number A-238

Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
during test (kgf.m)		wheel	section	
609	100,000 circles	None	OK	Qualified/Disqualified

Used in calculation of bending moment [kN]{kgf} r 997.92 (m) d0.070(m) W0.4445 (kgs)

Calculated bending moment value M [kNm] {kgfm} r\_608.57(m) d (m)

(2) Radial load endurance test Date of test, (Month) <u>07 (Day) 18 (Year) 2010</u>

Testing equipment approval number B-224

Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm <sup>2</sup> }	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
460	2246	500,000circles	None	OK (	Qualified Disqualified

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q997.92 {kgf} W 2245.31 (kgs)

(3) Impact test 13° Date of test, (Month) <u>07</u> (Day) <u>16</u> (Year) <u>2010</u>

Testing equipment approval number <u>C-297</u>

Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm <sup>2</sup> }							
200	259	779	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation: Qualified Disqualified