SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference N	Vo. 160218	01				
Type	F14 semi	Nominal designation of rim	19×9.5J			
Offset (mm)	49	P.C.D. (mm)	130			
Number of bolt holes	5	Structure	1-PC			
Material	A356-T6	Manufacturing method	FLOW FORMING			

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	285/35R19
Impact test	235/40R19

PCD \$ 15.75*28.5

MAX LOADING:1600LBS

Model#9B42S

Corporate name: Forgestar

Contact: Wong



2. Testing conditions and results

(1) Rotary bending fatigue test Date of test, (Month <u>05(Day)04(Year) 2014</u>

Testing equipment approval number A-238

Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
during test (kgf.m)		wheel	section	
336	100,000 circles	None	OK	Qualified/Disqualified

Used in calculation of bending moment [kN]{kgf} $\underline{r725.76}$ (m) $\underline{d0.049}$ (m) $\underline{W0.3429}$ (kgs)

Calculated bending moment value M [kNm] {kgfm} r 335.63(m) d (m)

(2) Radial load endurance test Date of test, (Month) <u>05 (Day) 05 (Year) 2014</u>

Testing equipment approval number <u>B-224</u>

F	Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm²}	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
	460	1633	500,000circles	None	OK (Qualified Disqualified

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q725.76 {kgf} W 1632.95 (kgs)

(3) Impact test 13° Date of test, (Month) <u>05</u> (Day) <u>03</u> (Year) <u>2014</u>

Testing equipment approval number C-297

Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm ² }							
200	239	616	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation: Qualified Disqualified