SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference No.	100903		
Type	F14	Nominal designation of rim	22×12J
Offset (mm)	+68	P.C.D. (mm)	130
Number of bolt holes	5	Structure	1-PC
Material	A356-T6	Manufacturing method	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	325/40R22
Impact test	305/35R22

PCD \$ 15.75*24.5 HUB:74.1

MAX LOADING:2200LBS

MODEL#CB42U

Corporate name: Forgestar

Contact: Wong



2. Testing conditions and results

(1) Rotary bending fatigue test

Date of test, (Month <u>08 (Day) 26 (Year) 2010</u>

Testing equipment approval number

A-238

Bending moment R	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
during test (kgf.m)		wheel	section	
577	100,000 circles	None	OK	Qualified/Disqualified

Used in calculation of bending moment [kN]{kgf} r 997.92 (m) d0.068(m) W0.4191 (kgs)

Calculated bending moment value M [kNm] {kgfm} r 576.99(m) d (m)

(2) Radial load endurance test Date of test, (Month) <u>08 (Day) 27 (Year) 2010</u>

Testing equipment approval number B-224

Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm ² }	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
460	2246	500,000circles	None	OK (Qualified Disqualified

 $Used in \ calculation \ of \ Radial \ load[kN]\{kgf\} Calculated \ Radial \ load \ Q\underline{997.92} \ \{kgf\} \ W \underline{2245.31} \ (kgs)$

(3) Impact test 13° Date of test, (Mon

Date of test, (Month) <u>08</u> (Day) <u>25</u> (Year) <u>2010</u>

Testing equipment approval number <u>C-297</u>

Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm ² }							
200	309	779	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation Qualified/Disqualified