SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference N	Io. 160218	05	
Туре	F14 deep	Nominal designation of rim	20×13J
Offset (mm)	62	P.C.D. (mm)	130
Number of bolt holes	5	Structure	1-PC
Material	A356-T6	Manufacturing method	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	325/35R20
Impact test	325/35R20

PCD § 15.75*30.93

MAX LOADING:1600LBS

- 2. Testing conditions and results
- (1) Rotary bending fatigue test

Date of test, (Month 01 (Day) 09 (Year) 2016

Testing equipment approval number A-238

Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
during test (kgf.m)		wheel	section	
372	100,000 circles	None	OK	Qualified/Disqualified
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Used in calculation of bending moment [kN] {kgf} r 725.76 (m) d0.062(m) W0.3683 (kgs)

Calculated bending moment value M [kNm] {kgfm} r<u>371.37(m)</u> d (m)

(2) Radial load endurance test

Date of test, (Month) <u>01 (Day) 10 (Year) 2016</u>

Testing equipment approval number <u>B-224</u>					
Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm ² }	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
460	1633	500,000circles	None	OK (Qualified Disqualified

 $Used \ in \ calculation \ of \ Radial \ load[kN] \{kgf\} Calculated \ Radial \ load \ Q\underline{725.76} \ \{kgf\} \ W \ \underline{1632.95} \ (kgs)$

(3) Impact test 13°

Date of test, (Month) 01 (Day) 08 (Year) 2016

Testing equipment approval number <u>C-297</u>							
Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm ² }							\frown
200	329	616	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation. Qualified Disqualified

Model#AB42U

Corporate name: Forgestar

Contact: Wong

