SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference N	lo.	120923	04		
Туре	F	14 deep		ominal signation of rim	20×11J
Offset (mm)		+61.5	P.0	C.D. (mm)	130
Number of bolt holes		5	Stı	ructure	1-PC
Material	А	.356-T6		anufacturing ethod	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	285/35R20
Impact test	285/35R20

PCD § 15.75*24.5

MAX LOADING:1600LBS

- 2. Testing conditions and results
- (1) Rotary bending fatigue test

Date of test, (Month 09 (Day) 18 (Year) 2012

Model#AB42U

Corporate name: Forgestar

Testing equipment approval number A-238

Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation			
during test (kgf.m)		wheel	section				
361	100,000 circles	None	OK	Qualified/Disqualified			

Used in calculation of bending moment [kN]{kgf} r 725.76 (m) d 0.0615 (m) W 0.3556 (kgs)

Calculated bending moment value M [kNm] {kgfm} r<u>360.47 (m)</u> d (m)

(2) Radial load endurance test

Date of test, (Month) <u>09 (Day) 19 (Year) 2012</u>

Testing equipment approval number <u>B-224</u>							
Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation		
[kpa]{kgf/cm ² }	test [kN]{kgf}	for test	disk wheel	fixture section etc.			
460	1633	500,000circles	None	OK (Qualified Disqualified		

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q 725.76 {kgf} W 1632.95 (kgs)

(3) Impact test 13°

Date of test, (Month) <u>09 (Day) 17 (Year)</u> 2012

Testing equipment approval number <u>C-297</u>							
Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm ² }							\frown
200	289	616	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation Qualified Disqualified

