## SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference N	Io. 1	602010	)7	
Туре	F14	4 deep	Nominal designation of rim	18×9.5J
Offset (mm)		38	P.C.D. (mm)	130
Number of bolt holes		5	Structure	1-PC
Material	A3	56-T6	Manufacturing method	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	285/60R18
Impact test	235/40R18

**PCD** § 14.75\*29.7

## MAX LOADING:1520LBS

- 2. Testing conditions and results
- (1) Rotary bending fatigue test

Date of test, (Month <u>11 (Day) 21 (Year) 2015</u> Testing equipment approval number A-238

Model#8B42U

Corporate name: Forgestar

resting equipment approval humber <u>rr250</u>							
Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation			
during test (kgf.m)		wheel	section				
356	100,000 circles	None	OK	Qualified/Disqualified			
				$\sim$			

Used in calculation of bending moment [kN]{kgf} r 689.47 (m) d0.038(m) W0.4064 (kgs)

Calculated bending moment value M [kNm] {kgfm} r<u>355.75 (m)</u> d (m)

(2) Radial	load endurance test
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Date of test, (Month) <u>11 (Day) 22 (Year) 2015</u>

Testing equipment approval number <u>B-224</u>						
Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation	
[kpa]{kgf/cm <sup>2</sup> }	test [kN]{kgf}	for test	disk wheel	fixture section etc.		
460	1552	500,000circles	None	OK (	Qualified Disqualified	

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q689.47 {kgf} W 1551.31(kgs)

(3) Impact test 13°

Date of test, (Month) <u>11</u> (Day) <u>20</u> (Year) <u>2015</u>

C-297

Testing equipment approval number

Testing equipment upprovid number							
Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm <sup>2</sup> }							$\frown$
200	239	594	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation Qualified Disqualified

