SFI TEST REPORT FOR LIGHT ALLOY WHEEL

Reference No. 100503				
Type	F	14 deep	Nominal designation of rim	18×10J
Offset (mm)		+42	P.C.D. (mm)	130
Number of bolt holes		5	Structure	1-PC
Material	A	356-Т6	Manufacturing method	FLOW FORMING

1. Tire used for test

Item	Nominal designation of tire
Radial load endurance test	285/60R18
Impact test	255/40R18

PCD \$ 14.75*29.7

MAX LOADING:1520LBS

Model#8B42U

Corporate name: Forgestar

Contact: Wong



2. Testing conditions and results

(1) Rotary bending fatigue test

Date of test, (Month 04 (Day) 22 (Year) 2010

Testing equipment approval number

A-238

during test (kgf.m) wheel section 361 100,000 circles None OK Qualified Disqualified	Bending moment	Rotational speed for test	Damage to disk	Loosening of tightening	Evaluation
361 100,000 circles None OK Qualified/Disqualified	during test (kgf.m)		wheel	section	
	361	100,000 circles	None	OK	Qualified/Disqualified

Used in calculation of bending moment [kN]{kgf} \underline{r} 689.47 (m) \underline{d} 0.042(m) W0.4064 (kgs)

Calculated bending moment value M [kNm] {kgfm} r360.16 (m) d (m)

(2) Radial load endurance test Date of test, (Month) <u>04 (Day) 23 (Year) 2010</u>

Testing equipment approval number

Pre-test air pressure	Radial load during	Rotational speed	Damage to	Loosening of	Evaluation
[kpa]{kgf/cm ² }	test [kN]{kgf}	for test	disk wheel	fixture section etc.	
460	1552	500,000circles	None	OK (Qualified/Disqualified

Used in calculation of Radial load[kN]{kgf}Calculated Radial load Q 689.47 {kgf} W 1551.31 (kgs)

(3) Impact test 13° Date of test, (Month) <u>04</u> (Day) <u>22</u> (Year) <u>2010</u>

> C-297 Testing equipment approval number

Pre-test air	Total width	Weight	Drop height	Impact	Damage to	Air	Evaluation
pressure	(mm)	mass (kg)	(mm)	position (°)	disk wheel	leakage	
[kpa]{kgf/cm ² }							
200	259	594	230	0°/180°	NONE	OK	Qualified/Disqualified

(4) Overall evaluation: Qualified Disqualified